## Amendments to the Claims

This Listing of Claims replaces all prior versions, and listings, of claims in this application.

1-333 (Cancelled).

334. (New) An assembly for passing through a printer or copier and separating out into individual printed cards, comprising:

print media:

first and second substantial-cut lines extending substantially the thickness of said print media and extending the length or width of said print media;

parallel and spaced weakened separation lines extending perpendicular to and between said substantial-cut lines on said print media;

wherein said separation lines and said substantial-cut lines define a column or row of card blanks; and

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said card blanks, which can then be separated from one another along said separation lines and said substantial-cut lines;

wherein said substantial-cut lines extend through a substantial portion of a thickness of said print media and thereby form thin uncut intact print media portions;

wherein one of said thin uncut intact print media portions extends continuously in an unbroken manner along an entire edge of one of said card blanks and is constructed, dimensioned and structurally capable of forming a card blank clean edge when said one of said card blanks is manually separated through and along said one of said thin uncut intact print media portions;

wherein said substantial-cut lines are mechanically die cut substantial-cut lines; and

wherein said substantial-cut lines extend between approximately 70 and 98 percent the way through said print media.

335. (New) The assembly of claim 334 wherein said print media is a sheet of paper.

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- 336. (New) The assembly of claim 334 wherein said print media is 10 mils thick print media.
- 337. (New) The assembly of claim 334 wherein said substantial-cut lines extend approximately 90 percent the way through said print media.
- 338. (New) The assembly of claim 334 wherein said substantial-cut lines extend between approximately 93 and 95 percent the way through said print media.
- 339. (New) The assembly of claim 334 wherein said substantial-cut lines extend between approximately 80 and 98 percent the way through said print media.
- 340. (New) The assembly of claim 334 wherein said print media comprises a 10-20 mil print media.
- 341. (New) The assembly of claim 334 wherein said weakened separation lines comprise through-cut lines.
- 342. (New) The assembly of claim 334 further comprising third and fourth substantial-cut lines on said print media and parallel to said first and second substantial-cut lines, and parallel and spaced additional weakened separation lines extending perpendicular to and between said third and fourth substantial-cut lines.
- 343. (New) The assembly of claim 342 wherein said column or row of card blanks defines a first column of card blanks, and said third and fourth substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.
- 344. (New) The assembly of claim 334 wherein said print media comprises an approximately 8-12 mil thick media sheet.
- 345. (New) The assembly of claim 334 wherein the printer or copier is an ink jet printer or a laser printer.

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346. (New) The assembly of claim 334 wherein said substantial-cut lines are both on the same face of said print media.

347. (New) The assembly of claim 334 wherein another one of said thin uncut intact print media portions extends continuously in an unbroken manner along another entire edge of said one of said card blanks.

348. (New) An assembly for passing through a printer or copier and separating out into individual printed cards, comprising:

print media:

first and second substantial-cut lines extending substantially the thickness of said print media and extending the length or width of said print media; and

parallel and spaced weakened separation lines extending perpendicular to and between said substantial-cut lines on said print media;

wherein said separation lines and said substantial-cut lines define a column or row of card blanks;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said card blanks, which can then be separated from one another along said separation lines and said substantial-cut lines;

wherein said substantial-cut lines extend through a substantial portion of a thickness of said print media and thereby form thin uncut intact print media portions;

wherein one of said thin uncut intact print media portions extends continuously in an unbroken manner along an entire edge of one of said card blanks;

wherein said substantial-cut lines are mechanically die cut substantial-cut lines;
wherein said substantial-cut lines extend between approximately 70 and 98
percent the way through said print media;

wherein the back surface of said print media defines the entire back surfaces of all of said card blanks; and

wherein all of said card blanks have no cut lines on front faces thereof.

349. (New) The assembly of claim 348 wherein said print media is a sheet of paper.

- 350. (New) The assembly of claim 348 wherein said print media is 10 mils thick print media.
- 351. (New) The assembly of claim 348 wherein said substantial-cut lines extend approximately 90 percent the way through said print media.
- 352. (New) The assembly of claim 348 wherein said substantial-cut lines extend between approximately 93 and 95 percent the way through said print media.
- 353. (New) The assembly of claim 348 wherein said substantial-cut lines extend between approximately 80 and 98 percent the way through said print media.
- 354. (New) The assembly of claim 348 wherein said print media comprises a 10-20 mil print media.
- 355. (New) The assembly of claim 348 wherein said print media is a single-layer print media.
- 356. (New) The assembly of claim 348 wherein said weakened separation lines comprise through-cut lines.
- 357. (New) The assembly of claim 348 further comprising third and fourth substantial-cut lines on said print media and parallel to said first and second substantial-cut lines, and parallel and spaced additional weakened separation lines extending perpendicular to and between said third and fourth substantial-cut lines.
- 358. (New) The assembly of claim 348 wherein said print media comprises an approximately 8-12 mill thick media sheet.
- 359. (New) The assembly of claim 348 wherein the printer or copier is an ink jet printer or a laser printer.
- 360. (New) The assembly of claim 348 wherein said substantial-cut lines are both on the same face of said print media.

### 361-386 (Cancelled)

387. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media:

at least one substantial-cut line extending substantially the thickness of said print media: and

at least one weakened separation line on said print media;

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media;

wherein one of said at least one substantial-cut lines extends through a substantial portion of a thickness of said print media and thereby forms a thin uncut intact print media portion;

wherein said thin uncut intact print media portion extends continuously in an unbroken manner along an entire edge of one of said at least one printable media and is constructed, dimensioned and structurally capable of forming a printable media clean edge when said at least one printable media is manually separated through and along said thin uncut intact print media portion;

wherein said at least one substantial-cut line is at least one mechanically die cut substantial-cut line; and

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media.

388. (New) The assembly of claim 387 wherein said print media is a sheet of paper.

- 389. (New) The assembly of claim 387 wherein said print media is 10 mils thick print media.
- 390. (New) The assembly of claim 387 wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media.
- 391. (New) The assembly of claim 387 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.
- 392. (New) The assembly of claim 387 wherein said at least one substantial-cut line extends between approximately 93 and 95 percent the way through said print media.
- 393. (New) The assembly of claim 387 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.
- 394. (New) The assembly of claim 387 wherein said print media comprises a 10-20 mil thick sheet.
- 395. (New) The assembly of claim 387 wherein said at least one weakened separation line comprises through-cut lines.
- 396. (New) The assembly of claim 387 further comprising additional substantial-cut lines on said sheet and parallel to said at least one substantial-cut line, and parallel and spaced additional weakened separation lines extending perpendicular to and between said additional substantial-cut lines.
- 397. (New) The assembly of claim 396 wherein said at least one printable media defines a first column of card blanks, and said additional substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.
- 398. (New) The assembly of claim 387 wherein said print media comprises an approximately 8-12 mils thick print media.

- 399. (New) The assembly of claim 387 wherein the printer or copier is an ink jet printer or a laser printer.
- 400. (New) The assembly of claim 387 wherein said at least one substantial-cut line includes first and second substantial-cut lines on the same face of said print media.
- 401. (New) The assembly of claim 387 wherein another one of said at least one substantial-cut lines extends through a substantial portion of a thickness of said print media and thereby forms another thin uncut intact print media portion which extends in an unbroken manner along another entire edge of said one of said at least one printable media.
- 402. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media;

at least one substantial-cut line extending substantially the thickness of said print media; and

at least one weakened separation line on said print media;

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media:

wherein one of said at least one substantial-cut lines extends through a substantial portion of a thickness of said print media and thereby forms a thin uncut intact print media portion;

wherein said thin uncut intact print media portion extends continuously in an unbroken manner along an entire edge of one of said at least one printable media;

wherein said at least one substantial-cut line is at least one mechanically die cut substantial-cut line;

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media;

wherein the back surface of said print media defines the entire back surfaces of all of said at least one printable media; and

wherein said at least one printable media has no cut lines on a front face thereof.

- 403. (New) The assembly of claim 402 wherein said print media is a sheet of paper.
- 404. (New) The assembly of claim 402 wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media.
- 405. (New) The assembly of claim 402 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.
- 406. (New) The assembly of claim 402 wherein said at least one substantial-cut line extends between approximately 93 and 95 percent the way through said print media.
- 407. (New) The assembly of claim 402 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.
- 408. (New) The assembly of claim 402 wherein said print media comprises a 10-20 mil thick sheet.
- 409. (New) The assembly of claim 402 wherein said print media is a single-layer printable sheet.
- 410. (New) The assembly of claim 402 wherein said at least one weakened separation line comprises through-cut lines.
- 411. (New) The assembly of claim 402 wherein print media portions at opposite ends of said at least one printable media define waste portions.

412. (New) The assembly of claim 402 further comprising additional substantial-cut lines on said sheet and parallel to said at least one substantial-cut line, and parallel and spaced additional weakened separation lines extending perpendicular to and between said additional substantial-cut lines.

- 413. (New) The assembly of claim 412 wherein said at least one printable media defines a first column of card blanks, and said additional substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.
- 414. (New) The assembly of claim 402 wherein said print media comprises an approximately 8-12 mils thick print media.
- 415. (New) The assembly of claim 402 wherein the printer or copier is an ink jet printer or a laser printer.
- 416. (New) The assembly of claim 402 wherein said at least one substantial-cut line includes first and second substantial-cut lines on the same face of said print media.
- 417. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media;

at least one substantial-cut line extending substantially the thickness of said print media: and

at least one weakened separation line on said print media;

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media:

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media:

wherein one of said at least one substantial-cut lines extends through a substantial portion of a thickness of said print media and thereby forms a thin uncut intact print media portion;

wherein said thin uncut intact print media portion extends continuously in an unbroken manner along an entire edge of one of said at least one printable media:

wherein said at least one substantial-cut line is at least one mechanically die cut substantial-cut line:

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media; and

wherein said print media has no internal release surface.

418. (New) The assembly of claim 417 wherein said at least one substantial-cut line extends the length of said print media, and said at least one weakened separation line and said at least one substantial-cut line define a column of card blanks.

### 419. (Cancelled)

420. (New) The assembly of claim 418 wherein said column of card blanks defines a first column of card blanks, and further comprising additional substantial-cut lines in said print media and parallel and spaced additional weakened separation lines extending therebetween and defining a second column of card blanks, parallel to said first column.

#### 421. (Cancelled).

- 422. (New) The assembly of claim 417 wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media.
- 423. (New) The assembly of claim 417 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.
- 424. (New) The assembly of claim 417 wherein said at least one substantial-cut line extends between approximately 93 and 95 percent the way through said print media.

425. (New) The assembly of claim 417 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.

### 426. (Cancelled).

- 427. (New) The assembly of claim 417 wherein said at least one weakened separation line comprises through-cut lines.
- 428. (New) The assembly of claim 417 further comprising additional substantial-cut lines on said sheet and parallel to said at least one substantial-cut line, and parallel and spaced additional weakened separation lines extending perpendicular to and between said additional substantial-cut lines.
- 429. (New) The assembly of claim 428 wherein said at least one printable media defines a first column of card blanks, and said additional substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.

## 430-431 (Cancelled).

432. (New) The assembly of claim 417 wherein said at least one substantial-cut line includes first and second substantial-cut lines on the same face of said print media.

### 433-445 (Cancelled).

446. (New) An assembly for passing through a printer or copier and separating out into individual printed cards, comprising:

print media;

first and second substantial-cut lines extending substantially the thickness of said print media and extending the length or width of said print media;

parallel and spaced weakened separation lines extending perpendicular to and between said substantial-cut lines on said print media;

wherein said separation lines and said substantial-cut lines define a column or row of card blanks;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said card blanks, which can then be separated from one another along said separation lines and said substantial-cut lines;

wherein said print media and said first substantial-cut line are constructed, dimensioned and structurally capable such that a card blank clean edge is formed when one of said card blanks is manually separated along said first substantial-cut line;

wherein said print media has no perforation lines on an opposite side thereof coinciding with said substantial-cut lines;

wherein said substantial-cut lines are mechanically die cut substantial-cut lines; and

wherein said substantial-cut lines extend between approximately 70 and 98 percent the way through said print media.

- 447. (New) The assembly of claim 446 wherein said print media is a sheet of paper bonded or laminated with another paper, film or foil.
- 448. (New) The assembly of claim 446 wherein said separation lines comprise through-cut lines cut all of the way through said print media and extending between and engaging at opposite ends thereof said first and second substantial-cut lines.
- 449. (New) The assembly of claim 446 wherein said substantial-cut lines extend the length of said print media, said separation lines and said substantial-cut lines define a column of card blanks and said column of card blanks defines a first column of card blanks, and further comprising third and fourth substantial-cut lines in said print media and parallel and spaced additional separation lines extending therebetween and defining a second column of card blanks, parallel to said first column.
- 450. (New) The assembly of claim 446 wherein said print media is 10 mils thick print media.
- 451. (New) The assembly of claim 446 wherein said substantial-cut lines extend approximately 90 percent the way through said print media.

- 452. (New) The assembly of claim 446 wherein said substantial-cut lines extend between approximately 93 and 95 percent the way through said print media.
- 453. (New) The assembly of claim 446 wherein said substantial-cut lines extend between approximately 80 and 98 percent the way through said print media.
- 454. (New) The assembly of claim 446 wherein said print media comprises a 10-20 mil thick print media.
- 455. (New) The assembly of claim 446 wherein said weakened separation lines comprise through-cut lines.
- 456. (New) The assembly of claim 446 further comprising third and fourth substantial-cut lines on said print media and parallel to said first and second substantial-cut lines, and parallel and spaced additional weakened separation lines extending perpendicular to and between said third and fourth substantial-cut lines.
- 457. (New) The assembly of claim 456 wherein said column or row of card blanks defines a first column of card blanks, and said third and fourth substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.
- 458. (New) The assembly of claim 446 wherein said print media comprises an approximately 8-12 mil thick media sheet.
- 459. (New) The assembly of claim 446 wherein the printer or copier is an ink jet printer or a laser printer.
- 460. (New) The assembly of claim 446 wherein said substantial-cut lines are both on the same face of said print media.
- 461. (New) An assembly for passing through a printer or copier and separating out into individual printed cards, comprising:

print media;

first and second substantial-cut lines extending substantially the thickness of said print media and extending the length or width of said print media;

parallel and spaced weakened separation lines extending perpendicular to and between said substantial-cut lines on said print media;

wherein said separation lines and said substantial-cut lines define a column or row of card blanks:

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said card blanks, which can then be separated from one another along said separation lines and said substantial-cut lines;

wherein said print media has no perforation lines on an opposite side thereof coinciding with said substantial-cut lines;

wherein said substantial-cut lines are mechanically die cut substantial-cut lines;

wherein said substantial-cut lines extend between approximately 70 and 98 percent the way through said print media;

wherein the back surface of said print media defines the entire back surfaces of all of said card blanks; and

wherein all of said card blanks have no cut lines on front faces thereof.

- 462. (New) The assembly of claim 461 wherein said print media is 10 mils thick print media.
- 463. (New) The assembly of claim 461 wherein said substantial-cut lines extend approximately 90 percent the way through said print media.
- 464. (New) The assembly of claim 461 wherein said substantial-cut lines extend between approximately 93 and 95 percent the way through said print media.
- 465. (New) The assembly of claim 461 wherein said substantial-cut lines extend between approximately 80 and 98 percent the way through said print media.
- 466. (New) The assembly of claim 461 wherein said print media comprises a 10-20 mil thick print media.

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467. (New) The assembly of claim 461 wherein said print media is a single-layer printable sheet.

- 468. (New) The assembly of claim 461 wherein said weakened separation lines comprise through-cut lines.
- 469. (New) The assembly of claim 461 further comprising third and fourth substantial-cut lines on said print media and parallel to said first and second substantialcut lines, and parallel and spaced additional weakened separation lines extending perpendicular to and between said third and fourth substantial-cut lines.
- 470. (New) The assembly of claim 461 wherein said column or row of card blanks defines a first column of card blanks, and said third and fourth substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.
- 471. (New) The assembly of claim 469 wherein said print media comprises an approximately 8-12 mil thick media sheet.
- 472. (New) The assembly of claim 461 wherein the printer or copier is an ink jet printer or a laser printer.
- 473. (New) The assembly of claim 461 wherein said substantial-cut lines are both on the same face of said print media.
- 474-501 (Cancelled).
- 502. (New) An assembly for passing through a printer or copier and separating out into individual printed cards, comprising:

print media:

first and second substantial-cut lines extending substantially the thickness of said print media and extending the length or width of said print media;

parallel and spaced weakened separation lines extending perpendicular to and between said substantial-cut lines on said print media;

wherein said separation lines and said substantial-cut lines define a column or row of card blanks:

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said card blanks, which can then be separated from one another along said separation lines and said substantial-cut lines;

wherein said print media and said first substantial-cut line are constructed, dimensioned and structurally capable such that a card blank clean edge is formed when one of said card blanks is manually separated along said first substantial-cut line;

wherein said print media has no weakened lines on an opposite side thereof coinciding with said substantial-cut lines;

wherein said substantial-cut lines are mechanically die cut substantial-cut lines; and

wherein said substantial-cut lines extend between approximately 70 and 98 percent the way through said print media.

503. (New) The assembly of claim 502 wherein said print media is a sheet of paper.

# 504. (Cancelled).

505. (New) The assembly of claim 502 wherein said column or row of card blanks defines a first column of card blanks, and further comprising third and fourth substantial-cut lines in said print media and parallel and spaced additional separation lines extending therebetween and defining a second column of card blanks, parallel to said first column.

506. (New) The assembly of claim 502 wherein said print media is 10 mils thick print media.

507. (New) The assembly of claim 502 wherein said substantial-cut lines extend approximately 90 percent the way through said print media.

508. (New) The assembly of claim 502 wherein said substantial-cut lines extend between approximately 93 and 95 percent the way through said print media.

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- 509. (New) The assembly of claim 502 wherein said substantial-cut lines extend between approximately 80 and 98 percent the way through said print media.
- 510. (New) The assembly of claim 502 wherein said print media comprises a 10-20 mil thick sheet.
- 511. (New) The assembly of claim 502 wherein said weakened separation lines comprise through-cut lines.
- 512. (New) The assembly of claim 502 further comprising third and fourth substantial-cut lines on said print media and parallel to said first and second substantial-cut lines, and parallel and spaced additional weakened separation lines extending perpendicular to and between said third and fourth substantial-cut lines.
- 513. (New) The assembly of claim 512 wherein said column or row of card blanks defines a first column of card blanks, and said third and fourth substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.
- 514. (New) The assembly of claim 502 wherein said print media comprises an approximately 8-12 mil thick print media.
- 515. (New) The assembly of claim 502 wherein the printer or copier is an ink jet printer or a laser printer.
- 516. (New) The assembly of claim 502 wherein said substantial-cut lines are both on the same face of said print media.
- 517. (New) An assembly for passing through a printer or copier and separating out into individual printed cards, comprising:

print media:

first and second substantial-cut lines extending substantially the thickness of said print media and extending the length or width of said print media;

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parallel and spaced weakened separation lines extending perpendicular to and between said substantial-cut lines on said print media:

wherein said separation lines and said substantial-cut lines define a column or row of card blanks;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said card blanks, which can then be separated from one another along said separation lines and said substantial-cut lines;

wherein said print media has no weakened lines on an opposite side thereof coinciding with said substantial-cut lines;

wherein said substantial-cut lines are mechanically die cut substantial-cut lines;

wherein said substantial-cut lines extend between approximately 70 and 98 percent the way through said print media; and

wherein the back surface of said print media defines the entire back surfaces of all of said card blanks; and

wherein all of said card blanks have no cut lines on front faces thereof.

- 518. (New) The assembly of claim 517 wherein said print media is 10 mils thick print media.
- 519. (New) The assembly of claim 517 wherein said substantial-cut lines extend approximately 90 percent the way through said print media.
- 520. (New) The assembly of claim 517 wherein said substantial-cut lines extend between approximately 93 and 95 percent the way through said print media.
- 521. (New) The assembly of claim 517 wherein said substantial-cut lines extend between approximately 80 and 98 percent the way through said print media.
- 522. (New) The assembly of claim 517 wherein said print media comprises a 10-20 mil thick sheet.
- 523. (New) The assembly of claim 517 wherein said print media is a single-layer print media.

- 524. (New) The assembly of claim 517 wherein said weakened separation lines comprise through-cut lines.
- 525. (New) The assembly of claim 517 further comprising third and fourth substantial-cut lines on said print media and parallel to said first and second substantial-cut lines, and parallel and spaced additional weakened separation lines extending perpendicular to and between said third and fourth substantial-cut lines.
- 526. (New) The assembly of claim 525 wherein said column or row of card blanks defines a first column of card blanks, and said third and fourth substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.
- 527. (New) The assembly of claim 517 wherein said print media comprises an approximately 8-12 mil thick print media.
- 528. (New) The assembly of claim 517 wherein the printer or copier is an ink jet printer or a laser printer.
- 529. (New) The assembly of claim 517 wherein said substantial-cut lines are both on the same face of said print media.

530-560 (Cancelled).

561. (New) An assembly for passing through a printer or copier and separating out into individual printed cards, comprising:

print media:

first and second substantial-cut lines extending substantially the thickness of said print media and extending the length or width of said print media;

parallel and spaced weakened separation lines extending perpendicular to and between said substantial-cut lines on said print media;

wherein said separation lines and said substantial-cut lines define a column or row of card blanks;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said card blanks, which can then be separated from one another along said separation lines and said substantial-cut lines;

wherein said first substantial-cut line includes a first continuous cut line on a top face of said print media and a second continuous cut line on a bottom face of said print media and in registration with said first continuous cut line;

wherein said first and second continuous cut lines form therebetween a thin uncut intact print media portion;

wherein said thin uncut intact print media portion extends continuously in an unbroken manner along an entire edge of one of said card blanks and is constructed and dimensioned to form a card blank clean edge when said one of said card blanks is manually separated through and along said thin uncut intact print media portion; and wherein said substantial-cut lines are mechanically die cut substantial-cut lines.

- 562. (New) The assembly of claim 561 wherein said first and second continuous cut lines together penetrate through between 40 and 95 percent of the thickness of said print media.
- 563. (New) The assembly of claim 561 wherein said first and second continuous cut lines together penetrate through generally 80 percent of the thickness of said print media.
- 564. (New) The assembly of claim 561 wherein said print media comprises a supercalendered sheet.
- 565. (New) The assembly of claim 561 wherein said separation lines comprise through-cut lines cut all of the way through said print media and extending between and engaging at opposite ends thereof said first and second substantial-cut lines.
- 566. (New) The assembly of claim 561 wherein said column or row of card blanks defines a first column of card blanks, and further comprising third and fourth substantial-cut lines in said print media and parallel and spaced additional separation lines

extending therebetween and defining a second column of card blanks, parallel to said first column.

- 567. (New) The assembly of claim 566 wherein said third substantial-cut line includes a third continuous cut line on said top face of said print media and a fourth continuous cut line on said bottom face of said print media and in registration with said third continuous cut line.
- 568. (New) The assembly of claim 561 wherein said print media is 10 mils thick print media.
- 569. (New) The assembly of claim 561 wherein said print media is 10-20 mils thick.
- 570. (New) The assembly of claim 561 wherein said weakened separation lines comprise through-cut lines.
- 571. (New) The assembly of claim 561 further comprising third and fourth substantial-cut lines on said print media and parallel to said first and second substantial-cut lines, and parallel and spaced additional weakened separation lines extending perpendicular to and between said third and fourth substantial-cut lines.
- 572. (New) The assembly of claim 571 wherein said column or row of card blanks defines a first column of card blanks, and said third and fourth substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.
- 573. (New) The assembly of claim 561 wherein said print media comprises an approximately 8-12 mil thick print media.
- 574. (New) The assembly of claim 561 wherein the printer or copier is an ink jet printer or a laser printer.
- 575. (New) The assembly of claim 561 wherein the thickness of said thin uncut intact print media portion comprises approximately 30% of the thickness of said print media.

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576. (New) The assembly of claim 561 wherein the thickness of said thin uncut intact print media comprises approximately 5% of the thickness of said print media.

577. (New) An assembly for passing through a printer or copier and separating out into individual printed cards, comprising:

print media;

first and second substantial-cut lines extending substantially the thickness of said print media and extending the length or width of said print media;

parallel and spaced weakened separation lines extending perpendicular to and between said substantial-cut lines on said print media:

wherein said separation lines and said substantial-cut lines define a column or row of card blanks:

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said card blanks, which can then be separated from one another along said separation lines and said substantial-cut lines:

wherein said first substantial-cut line includes a first continuous cut line on a top face of said print media and a second continuous cut line on a bottom face of said print media and in registration with said first continuous cut line;

wherein said first and second continuous cut lines form therebetween a thin uncut intact print media portion:

wherein said thin uncut intact print media portion extends continuously in an unbroken manner along an entire edge of one of said card blanks;

wherein said substantial-cut lines are mechanically die cut substantial-cut lines;

wherein the back surface of said print media defines the entire back surfaces of all of said card blanks; and

wherein all of said card blanks have no cut lines on a front face thereof.

578. (New) The assembly of claim 577 wherein said first and second continuous cut lines together penetrate through between 40 and 95 percent of the thickness of said print media.

- 579. (New) The assembly of claim 577 wherein said print media comprises a supercalendered sheet.
- 580. (New) The assembly of claim 577 wherein said print media is 10 mils thick print media.
- 581. (New) The assembly of claim 577 wherein said print media is 10-20 mils thick.
- 582. (New) The assembly of claim 577 wherein said weakened separation lines comprise through-cut lines.
- 583. (New) The assembly of claim 577 further comprising third and fourth substantial-cut lines on said print media and parallel to said first and second substantial-cut lines, and parallel and spaced additional weakened separation lines extending perpendicular to and between said third and fourth substantial-cut lines.
- 584. (New) The assembly of claim 583 wherein said column or row of card blanks defines a first column of card blanks, and said third and fourth substantial-cut lines and said additional weakened separation lines define a second column of card blanks parallel to said first column.
- 585. (New) The assembly of claim 577 wherein said print media comprises an approximately 8-12 mil thick print media.
- 586. (New) The assembly of claim 577 wherein the printer or copier is an ink jet printer or a laser printer.
- 587. (New) The assembly of claim 577 wherein the thickness of said thin uncut intact print media portion comprises approximately 30% of the thickness of said print media.
- 588. (New) The assembly of claim 577 wherein the thickness of said thin uncut intact print media portion comprises approximately 5% of the thickness of said print media.

589-618 (Cancelled).

619. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media;

at least one substantial-cut line extending substantially the thickness of said print media; and

at least one weakened separation line on said print media:

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media:

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media;

wherein said print media and one of said at least one substantial-cut line are constructed, dimensioned and structurally capable such that a printable media clean edge is formed when one of said at least one said printable media is manually separated along said one of said at least one substantial-cut line;

wherein said print media has no perforation lines on an opposite side thereof coinciding with said at least one substantial-cut line;

wherein said at least one substantial-cut line comprises at least one mechanically die cut substantial-cut line; and

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media.

620. (New) The assembly of claim 619 wherein said print media is a sheet of paper.

### 621. (Cancelled).

622. (New) The assembly of claim 619 wherein said at least one printable media defines a first column of card blanks, and further comprising additional substantial-cut lines in said print media and parallel and spaced additional weakened separation lines

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extending therebetween and defining a second column of card blanks, parallel to said first column.

- 623. (New) The assembly of claim 619 wherein said print media is 10 mils thick print media.
- 624. (New) The assembly of claim 623 wherein said at least one substantial-cut line is cut approximately 93 to 95% through said print media.
- 625. (New) The assembly of claim 619 wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media.
- 626. (New) The assembly of claim 619 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.
- 627. (New) The assembly of claim 619 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.
- 628. (New) The assembly of claim 619 wherein said print media comprises a 10-20 mil thick sheet.
- 629. (New) The assembly of claim 619 wherein said at least one weakened separation line comprises through-cut lines.
- 630. (New) The assembly of claim 619 further comprising additional substantial-cut lines on said print media and parallel to said at least one substantial-cut line, and parallel and spaced additional weakened separation lines extending perpendicular to and between said additional substantial-cut lines.
- 631. (New) The assembly of claim 630 wherein said at least one printable media defines a first column of card blanks, and said additional substantial-cut lines and said additional weakened separation lines define a second column of card blanks, parallel to said first column.

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632. (New) The assembly of claim 619 wherein said print media comprises an approximately 8-12 mil thick print media.

- 633. (New) The assembly of claim 619 wherein the printer or copier is an ink jet printer or a laser printer.
- 634. (New) The assembly of claim 619 wherein said at least one substantial-cut line includes first and second substantial-cut lines on the same face of said print media.
- 635. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media:

at least one substantial-cut line extending substantially the thickness of said print media; and

at least one weakened separation line on said print media:

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media;

wherein said print media has no perforation lines on an opposite side thereof coinciding with said at least one substantial-cut line;

wherein said at least one substantial-cut line comprises at least one mechanically die cut substantial-cut line;

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media;

wherein the back surface of said print media defines the entire back surfaces of all of said printable media; and

wherein said at least one printable media has no cut lines on a front face thereof.

- 636. (New) The assembly of claim 635 wherein said print media is a sheet of paper.
- 637. (New) The assembly of claim 635 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.
- 638. (New) The assembly of claim 635 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.
- 639. (New) The assembly of claim 635 wherein said print media comprises a 10-20 mil thick sheet.
- 640. (New) The assembly of claim 635 wherein said print media is a single-layer printable sheet.
- 641. (New) The assembly of claim 635 wherein said at least one weakened separation line comprises through-cut lines.
- 642. (New) The assembly of claim 635 further comprising additional substantial-cut lines on said print media and parallel to said at least one substantial-cut line, and parallel and spaced additional weakened separation lines extending perpendicular to and between said additional substantial-cut lines.
- 643. (New) The assembly of claim 642 wherein said at least one printable media defines a first column of card blanks, and said additional substantial-cut lines and said additional weakened separation lines define a second column of card blanks, parallel to said first column.
- 644. (New) The assembly of claim 635 wherein said print media comprises an approximately 8-12 mil thick print media.
- 645. (New) The assembly of claim 635 wherein the printer or copier is an ink jet printer or a laser printer.

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646. (New) The assembly of claim 635 wherein said at least one substantial-cut line includes first and second substantial-cut lines on the same face of said print media.

647. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media;

at least one substantial-cut line extending substantially the thickness of said print media; and

at least one weakened separation line on said print media;

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media:

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media:

wherein said print media has no perforation lines on an opposite side thereof coinciding with said at least one substantial-cut line;

wherein said at least one substantial-cut line is at least one mechanically die cut substantial-cut line:

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media; and

wherein said print media has no internal release surface.

648. (New) The assembly of claim 647 wherein said print media comprises a supercalendered sheet.

### 649 (Cancelled).

650. (New) The assembly of claim 647 wherein said at least one printable media defines a first column of card blanks, and further comprising additional substantial-cut lines in said print media and parallel and spaced additional weakened separation lines

extending therebetween and defining a second column of card blanks, parallel to said first column.

### 651. (Cancelled).

- 652. (New) The assembly of claim 647 wherein said at least one substantial-cut line is cut approximately 93 to 95% through said print media.
- 653. (New) The assembly of claim 647 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.
- 654. (New) The assembly of claim 647 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.

### 655 (Cancelled).

656. (New) The assembly of claim 647 wherein said at least one weakened separation line comprises through-cut lines.

### 657-660 (Cancelled).

- 661. (New) The assembly of claim 647 wherein said at least one substantial-cut line includes first and second substantial-cut lines on the same face of said print media.
- 662. (New) The assembly of claim 647 wherein said print media is a laminated construction.

### 663-673 (Cancelled).

674. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

#### print media:

at least one substantial-cut line extending substantially the thickness of said print media: and

at least one weakened separation line on said print media:

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media:

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media;

wherein said print media and said at least one substantial-cut line are constructed, dimensioned and structurally capable such that a printable media clean edge is formed when one of said at least one printable media is manually separated along said at least one substantial-cut line:

wherein said print media has no weakened lines on an opposite side thereof coinciding with said at least one substantial-cut line;

wherein said at least one substantial-cut line is at least one mechanically die cut substantial-cut line; and

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media.

- 675. (New) The assembly of claim 674 wherein said print media is a sheet of paper.
- 676. (New) The assembly of claim 674 wherein said at least one substantial-cut line includes first and second substantial-cut lines, and said at least one weakened separation line comprises through-cut lines cut all of the way through said print media and extending between and engaging at opposite ends thereof said first and second substantial-cut lines.
- 677. (New) The assembly of claim 674 wherein said at least one printable media defines a first column of card blanks, and further comprising additional substantial-cut lines in said print media and parallel and spaced additional weakened separation lines extending therebetween and defining a second column of card blanks, parallel to said first column.

678. (New) The assembly of claim 674 wherein said print media is 10 mils thick print media.

- 679. (New) The assembly of claim 674 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.
- 680. (New) The assembly of claim 674 wherein said at least one substantial-cut line extends between approximately 93 and 95 percent the way through said print media.
- 681. (New) The assembly of claim 674 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.
- 682. (New) The assembly of claim 674 wherein said print media comprises a 10-20 mil thick sheet.
- 683. (New) The assembly of claim 674 wherein said at least one weakened separation line comprises through-cut lines.
- 684. (New) The assembly of claim 674 further comprising additional substantial-cut lines on said print media and parallel to said at least one substantial-cut line, and parallel and spaced additional weakened separation lines extending perpendicular to and between said additional substantial-cut lines.
- 685. (New) The assembly of claim 684 wherein said at least one printable media defines a first column of card blanks, and said additional substantial-cut lines and said additional weakened separation lines define a second column of card blanks, parallel to said first column.
- 686. (New) The assembly of claim 674 wherein said print media comprises an approximately 8-12 mil thick print media.
- 687. (New) The assembly of claim 674 wherein the printer or copier is an ink jet printer or a laser printer.

688. (New) The assembly of claim 674 wherein said at least one substantial-cut line includes first and second substantial-cut lines on the same face of said print media.

689. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media:

at least one substantial-cut line extending substantially the thickness of said print media: and

at least one weakened separation line on said print media:

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media:

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media;

wherein said print media has no weakened lines on an opposite side thereof coinciding with said at least one substantial-cut line;

wherein said at least one substantial-cut line is at least one mechanically die cut substantial-cut line:

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media:

wherein the back surface of said print media defines the entire back surfaces of all of said printable media; and

wherein said at least one printable media has no cut lines on a front face thereof.

- 690. (New) The assembly of claim 689 wherein said print media is a sheet of paper.
- 691. (New) The assembly of claim 689 wherein said print media is 10 mils thick print media.

- 692. (New) The assembly of claim 689 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.
- 693. (New) The assembly of claim 689 wherein said at least one substantial-cut line extends between approximately 93 and 95 percent the way through said print media.
- 694. (New) The assembly of claim 689 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.
- 695. (New) The assembly of claim 689 wherein said print media comprises a 10-20 mil thick sheet.
- 696. (New) The assembly of claim 689 wherein said at least one weakened separation line comprises through-cut lines.
- 697. (New) The assembly of claim 689 further comprising additional substantial-cut lines on said print media and parallel to said at least one substantial-cut line, and parallel and spaced additional weakened separation lines extending perpendicular to and between said additional substantial-cut lines.
- 698. (New) The assembly of claim 697 wherein at least one printable media defines a first column of card blanks, and said additional substantial-cut lines and said additional weakened separation lines define a second column of card blanks, parallel to said first column.
- 699. (New) The assembly of claim 689 wherein said print media comprises an approximately 8-12 mil thick print media.
- 700. (New) The assembly of claim 689 wherein the printer or copier is an ink jet printer or a laser printer.
- 701. (New) The assembly of claim 689 wherein said at least one substantial-cut line includes first and second substantial-cut lines on the same face of said print media.

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702. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media:

at least one substantial-cut line extending substantially the thickness of said print media; and

at least one weakened separation line on said print media:

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media;

wherein said print media has no weakened lines on an opposite side thereof coinciding with said at least one substantial-cut line;

wherein said at least one substantial-cut line comprises at least one mechanically die cut substantial-cut line;

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media; and

wherein said print media has no internal release surface.

703. (New) The assembly of claim 702 wherein said at least one substantial-cut line includes first and second substantial-cut lines, and said at least one weakened separation line comprises through-cut lines cut all of the way through said print media and extending between and engaging at opposite ends thereof said first and second substantial-cut lines.

## 704-705 (Cancelled).

706. (New) The assembly of claim 702 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.

- 707. (New) The assembly of claim 702 wherein said at least one substantial-cut line extends between approximately 93 and 95 percent the way through said print media.
- 708. (New) The assembly of claim 702 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.
- 709. (New) The assembly of claim 702 wherein the at least one printable media comprise printed rectangular business cards.

### 710. (Cancelled).

711. (New) The assembly of claim 702 wherein said at least one weakened separation line comprises through-cut lines.

### 712-715 (Cancelled).

- 716. (New) The assembly of claim 702 wherein said at least one substantial-cut line includes first and second substantial-cut lines on the same face of said print media.
- 717. (New) The assembly of claim 702 wherein said print media is a laminated construction.

## 717-769 (Cancelled).

770. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media:

at least one substantial-cut line extending substantially the thickness of said print media; and

at least one weakened separation line on said print media;

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media;

wherein said at least one substantial-cut line includes a substantial-cut line which includes a first continuous cut line on a top face of said print media and a second continuous cut line on a bottom face of said print media and in registration with said first continuous cut line:

wherein said first and second continuous cut lines form therebetween a thin uncut intact print media portion:

wherein said thin uncut intact print media portion extends continuously along an entire edge of one of said at least one printable media;

wherein said at least one substantial-cut line comprises at least one mechanically die cut substantial-cut line; and

wherein said print media has no internal release surface.

## 771-774 (Cancelled).

775. (New) The assembly of claim 770 wherein said at least one substantial-cut line extends approximately 90 percent the way through said print media.

776. (New) The assembly of claim 770 wherein said at least one substantial-cut line extends between approximately 93 and 95 percent the way through said print media.

777. (New) The assembly of claim 770 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.

778. (New) The assembly of claim 770 wherein the individual printed cards comprise printed rectangular business cards.

### 779. (Cancelled).

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- 780. (New) The assembly of claim 770 wherein said at least one weakened separation line comprises through-cut lines.
- 781. (New) The assembly of claim 770 further comprising additional substantial-cut lines on said print media and parallel to said at least one substantial-cut line, and parallel and spaced additional weakened separation lines extending perpendicular to and between said additional substantial-cut lines.
- 782. (New) The assembly of claim 781 wherein said at least one printable media defines a first column of card blanks, and said third and fourth substantial-cut lines and said additional weakened separation lines define a second column of card blanks, parallel to said first column.
- 783. (New) The assembly of claim 782 wherein said third and fourth substantial-cut lines include additional continuous cut lines on said top face of said print media and additional continuous cut lines on said bottom face of print media in registration with respective ones of said additional continuous cut lines on said top face.

## 784-785 (Cancelled).

- 786. (New) The assembly of claim 770 wherein said first and second continuous cut lines together penetrate through between 40 and 95 percent of the thickness of said print media.
- 787. (New) The assembly of claim 770 wherein said first and second continuous cut lines together penetrate through generally 80 percent of the thickness of said print media.
- 788. (New) The assembly of claim 770 wherein the thickness of said thin uncut intact print media portion comprises approximately 30% of the thickness of said print media.
- 789. (New) The assembly of claim 770 wherein the thickness of said thin uncut intact print media portion comprises approximately 5% of the thickness of said print media.

790. (New) The assembly of claim 770 wherein said print media is a laminated construction.

791-809 (Cancelled).

810. (New) An assembly for passing through a printer or copier and separating out into individual printed cards, comprising:

print media;

first and second substantial-cut lines extending substantially the thickness of said print media and extending the length or width of said print media;

parallel and spaced weakened separation lines extending perpendicular to and between said substantial-cut lines on said print media:

wherein said separation lines and said substantial-cut lines define a column or row of card blanks;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said card blanks, which can then be separated from one another along said separation lines and said substantial-cut lines;

wherein said print media and said first substantial-cut line are constructed, dimensioned and structurally capable such that a card blank clean edge is formed when one of said card blanks is manually separated along said first substantial-cut line;

wherein said print media has no weakened lines on an opposite side thereof coinciding with said substantial-cut lines;

wherein said substantial-cut lines are mechanically die cut substantial-cut lines;
wherein said substantial-cut lines extend between approximately 70 and 98
percent the way through said print media; and

wherein said separation lines comprise through-cut lines cut all of the way through said print media and extending between and engaging at opposite ends thereof said first and second substantial-cut lines.

811. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media;

at least one substantial-cut line extending substantially the thickness of said print media; and

at least one weakened separation line on said print media;

wherein said at least one weakened separation line and said at least one substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said at least one weakened separation line and said at least one substantial-cut line to form individual printed media;

wherein said print media and one of said at least one substantial-cut line are constructed, dimensioned and structurally capable such that a printable media clean edge is formed when one of said at least one said printable media is manually separated along said one of said at least one substantial-cut line:

wherein said print media has no perforation lines on an opposite side thereof coinciding with said at least one substantial-cut line;

wherein said at least one substantial-cut line comprises at least one mechanically die cut substantial-cut line;

wherein said at least one substantial-cut line extends between approximately 70 and 98 percent the way through said print media; and

wherein said at least one substantial-cut line includes first and second substantial-cut lines, and said at least one weakened separation line comprises through-cut lines cut all of the way through said print media and extending between and engaging at opposite ends thereof said first and second substantial-cut lines.

- 812. (New) The assembly of claim 334 wherein said card blanks on front surfaces thereof are free of any visible printed indicia.
- 813. (New) The assembly of claim 348 wherein said card blanks on front surfaces thereof are free of any visible printed indicia.

## 814. (Cancelled).

- 815. (New) The assembly of claim 387 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 816. (New) The assembly of claim 402 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 817. (New) The assembly of claim 417 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 818. (New) The assembly of claim 446 wherein said card blanks on front surfaces thereof are free of any visible printed indicia.
- 819. (New) The assembly of claim 461 wherein said card blanks on front surfaces thereof are free of any visible printed indicia.
- 820. (Cancelled).
- 821. (New) The assembly of claim 502 wherein said card blanks on front surfaces thereof are free of any visible printed indicia.
- 822. (New) The assembly of claim 517 wherein said card blanks on front surfaces thereof are free of any visible printed indicia.
- 823. (Cancelled).
- 824. (New) The assembly of claim 561 wherein said card blanks on front surfaces thereof are free of any visible printed indicia.
- 825. (New) The assembly of claim 577 wherein said card blanks on front surfaces thereof are free of any visible printed indicia.
- 826. (Cancelled).

- 827. (New) The assembly of claim 619 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 828. (New) The assembly of claim 635 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 829. (New) The assembly of claim 647 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 830. (New) The assembly of claim 674 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 831. (New) The assembly of claim 689 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 832. (New) The assembly of claim 702 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 833. (New) The assembly of claim 770 wherein said printable media on front surfaces thereof are free of any visible printed indicia.
- 834. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media having an exposed front surface and an exposed back surface;

at least one substantial-cut line extending substantially a thickness of said print media:

wherein said at least one substantial-cut line includes a substantial-cut line which includes a first continuous cut line on said exposed front face and a second continuous cut line on said exposed back face and in registration with said first continuous cut line;

wherein said first and second continuous cut lines form therebetween a thin uncut intact print media portion; and

at least one weakened separation line on said print media:

wherein said separation line and said substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said separation line and said substantial-cut line and along and entirely through a thickness of said thin uncut intact print media portion to form individual printed media;

wherein entire back surfaces of each of said individual printed media are formed by said exposed back surface of said print media; and

wherein said thin uncut intact print media portion extends continuously in an unbroken manner along an entire edge of one of said at least one printable media.

- 835. (New) The assembly of claim 834 herein said at least one substantial-cut line includes a plurality of substantial-cut lines, said thin uncut intact print media portion includes a plurality of thin uncut intact print media portions, said at least one printable media includes a plurality of printable media, and said plurality of thin uncut intact print media portions collectively comprise the sole means for keeping said plurality of printable media together when said print media is passed through the printer or copier and the desired indicia are printed on said printable media.
- 836. (New) The assembly of claim 834 wherein said at least one weakened separation line includes a plurality of weakened separation lines on said print media.
- 837. (New) The assembly of claim 834 wherein said print media includes a sheet of paper, bonded or laminated with another paper, film or foil.
- 838. (New) The assembly of claim 834 further comprising additional substantial-cut lines on said print media, said additional substantial-cut lines include additional continuous cut lines on said exposed front surface and additional continuous cut lines

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on said exposed back surface and in registration with respective ones of said additional continuous cut lines on said exposed front surface.

- 839. (New) The assembly of claim 834 wherein said first and second continuous cut lines together penetrate through between 40 and 95 percent of the thickness of said print media.
- 840. (New) The assembly of claim 834 wherein said first and second continuous cut lines together penetrate through generally 80 percent of the thickness of said print media.
- 841. (New) The assembly of claim 834 wherein the thickness of said thin uncut intact print media portion comprises approximately 30% of the thickness of said print media.
- 842. (New) The assembly of claim 834 wherein the thickness of said thin uncut intact print media portion comprises approximately 5% of the thickness of said print media.
- 843. (New) The assembly of claim 834 wherein said print media is a laminated construction.
- 844. (New) The assembly of claim 834 wherein said print media is free of internal delamination surfaces.
- 845. (New) The assembly of claim 834 wherein said print media has a constant thickness throughout its extent.
- (New) The assembly of claim 834 wherein said first and second continuous cut lines are mechanically die cut line.

847. (New) The assembly of claim 834 wherein said print media is free of internal adhesive release surfaces.

- 848. (New) The assembly of claim 834 wherein said print media includes a sheet of paper.
- 849. (New) The assembly of claim 834 wherein said at least one substantial-cut line includes mechanically die-cut substantial-cut lines.
- 850. (New) The assembly of claim 834 wherein said at least one printable media includes a first printable media and said print media includes a second printable media abutting said first printable media.
- 851. (New) The assembly of claim 834 wherein said at least one printable media includes a first printable media and said print media includes a second printable media, and said substantial-cut line defines an edge of said second printable media.
- 852. (New) The assembly of claim 834 wherein said printable media can be separated from the rest of said print media at least in part by tearing along said substantial-cut line and along and entirely through the thickness of said thin uncut intact print media portion to form said individual printed media.
- 853. (New) The assembly of claim 834 wherein said at least one substantial-cut line engages an edge of said print media.
- 854. (New) The assembly of claim 834 wherein a border portion of said print media encircles said at least one printable media along all four edges of said print media.
- 855. (New) The assembly of claim 834 wherein said at least one weakened separation line includes at least one through-cut line.

856. (New) The assembly of claim 834 further comprising a perforated line in said print media and extending between an end of said at least one weakened separation line and an adjacent edge of said print media.

857. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media having an exposed front surface and an exposed back surface:

at least one substantial-cut line extending substantially a thickness of said print media:

wherein said at least one substantial-cut line includes a substantial-cut line which includes a first continuous cut line on said exposed front face and a second continuous cut line on said exposed back face and in registration with said first continuous cut line;

wherein said first and second continuous cut lines form therebetween a thin uncut intact print media portion; and

at least one weakened separation line on said print media;

wherein said separation line and said substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said separation line and said substantial-cut line and along and entirely through a thickness of said thin uncut intact print media portion to form individual printed media;

wherein entire back surfaces of each of said individual printed media are formed by said exposed back surface of said print media; and

wherein said print media is free of perforation lines coinciding with said at least one substantial-cut line.

858. (New) The assembly of claim 857 wherein said at least one substantial-cut line engages an edge of said print media.

859. (New) The assembly of claim 857 wherein a border portion of said print media encircles said at least one printable media along all four edges of said print media.

- 860. (New) The assembly of claim 857 wherein said at least one substantial-cut line includes a plurality of substantial-cut lines, said thin uncut intact print media portion includes a plurality of thin uncut intact print media portions, said at least one printable media includes a plurality of printable media, and said plurality of thin uncut intact print media portions collectively comprise the sole means for keeping said plurality of printable media together when said print media is passed through the printer or copier and the desired indicia are printed on said printable media.
- 861. (New) The assembly of claim 857 wherein said at least one weakened separation line includes a plurality of weakened separation lines on said print media.
- 862. (New) The assembly of claim 857 wherein said print media includes a sheet of paper bonded or laminated with another paper, film or foil.
- 863. (New) The assembly of claim 857 further comprising additional substantial-cut lines on said print media, said additional substantial-cut lines include additional continuous cut lines on said exposed front surface and additional continuous cut lines on said exposed back surface and in registration with respective ones of said additional continuous cut lines on said exposed front surface.
- 864. (New) The assembly of claim 857 wherein said first and second continuous cut lines together penetrate through between 40 and 95 percent of the thickness of said print media.

865. (New) The assembly of claim 857 wherein said first and second continuous cut lines together penetrate through generally 80 percent of the thickness of said print media.

- 866. (New) The assembly of claim 857 wherein the thickness of said thin uncut intact print media portion comprises approximately 30% of the thickness of said print media.
- 867. (New) The assembly of claim 857 wherein the thickness of said thin uncut intact print media portion comprises approximately 5% of the thickness of said print media.
- 868. (New) The assembly of claim 857 wherein said print media is a laminated construction.
- 869. (New) The assembly of claim 857 wherein said print media is free of internal delamination surfaces.
- 870. (New) The assembly of claim 857 wherein said print media has a constant thickness throughout its extent.
- 871. (New) The assembly of claim 857 wherein said first and second continuous cut lines are mechanically die cut lines.
- 872. (New) The assembly of claim 857 wherein said print media is free of internal adhesive release surfaces.
- 873. (New) The assembly of claim 857 wherein said print media includes a sheet of paper.
- 874. (New) The assembly of claim 857 wherein said at least one substantial-cut line includes mechanically die-cut substantial-cut lines.

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875. (New) The assembly of claim 857 wherein said at least one printable media includes a first printable media and said print media includes a second printable media abutting said first printable media.

- 876. (New) The assembly of claim 857 wherein said at least one printable media includes a first printable media, said print media includes a second printable media, and said substantial-cut line defines an edge of said second printable media.
- 877. (New) The assembly of claim 857 wherein said printable media can be separated from the rest of said print media at least in part by tearing along said substantial-cut line and along and entirely through the thickness of said thin uncut intact print media portion to form said individual printed media.
- 878. (New) The assembly of claim 857 wherein said at least one weakened separation line includes at least one through-cut line.
- 879. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media having an exposed back surface:

at least one substantial-cut line extending substantially a thickness of said print media and thereby forming an adjacent thin uncut intact print media portion;

wherein said thin uncut intact print media portion includes a portion of said exposed back surface;

wherein said substantially the thickness is 70-98% of the thickness of said print media; and

at least one weakened separation line on said print media;

wherein said separation line and said substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said separation line and said substantial-cut line and through said thin uncut intact print media portion to said exposed back surface to form individual printed media:

wherein entire back surfaces of said printed media are formed by said exposed back surface of said print media; and

wherein said thin uncut intact print media portion extends along an entire edge of said printed media.

- 880. (New) The assembly of claim 879 wherein said print media is a single layer construction.
- 881. (New) The assembly of claim 879 wherein said print media is a laminated construction.
- 882. (New) The assembly of claim 879 wherein said print media has an exposed front surface on which the desired indicia are printed.
- 883. (New) The assembly of claim 879 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.
- 884. (New) The assembly of claim 879 wherein said at least one substantial-cut line comprises two parallel substantial-cut lines and said at least one weakened separation line comprises two parallel weakened separation lines.
- 885. (New) The assembly of claim 879 wherein said print media has a central body portion which includes said printable media and said print media has a waste frame portion surrounding said central body portion.

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886. (New) The assembly of claim 879 wherein said central body portion has a constant thickness throughout its extent.

- 887. (New) The assembly of claim 879 wherein said print media includes a sheet of paper.
- 888. (New) The assembly of claim 879 wherein said print media is free of internal delamination surfaces.
- 889. (New) The assembly of claim 879 wherein said print media has a constant thickness throughout its extent.
- 890. (New) The assembly of claim 879 wherein said at least one substantial-cut line includes mechanically die-cut substantial-cut lines.
- 891. (New) The assembly of claim 879 wherein said at least one printable media includes a first printable media and said print media includes a second printable media abutting said first printable media.
- 892. (New) The assembly of claim 879 wherein said at least one printable media includes a first printable media, said print media includes a second printable media, and said substantial-cut line defines an edge of said second printable media.
- 893. (New) The assembly of claim 879 wherein said printable media can be separated from the rest of said print media at least in part by tearing along said substantial-cut line and along and entirely through a thickness of said thin uncut intact print media portion to form said individual printed media.
- 894. (New) The assembly of claim 879 wherein said at least one weakened separation line includes at least one through-cut line.

- 895. (New) The assembly of claim 879 further comprising a perforated line in said print media and extending between an end of said at least one weakened separation line and an adjacent edge of said print media.
- 896. (New) An assembly for passing through a printer or copier and then separating out into at least one printed media, comprising:

print media having an exposed back surface:

at least one substantial-cut line extending substantially a thickness of said print media and thereby forming a thin uncut intact print media portion:

wherein said thin uncut intact print media portion includes a portion of said exposed back surface;

wherein said substantially the thickness is 70-98% of the thickness of said print media; and

at least one weakened separation line on said print media:

wherein said separation line and said substantial-cut line together define at least a substantial portion of a perimeter of at least one printable media;

wherein said print media is adapted to be passed through a printer or copier and desired indicia printed on said printable media, which can then be separated from the rest of said print media along said separation line and said substantial-cut line and through said thin uncut intact print media portion to said exposed back surface to form individual printed media;

wherein entire back surfaces of said printed media are formed by said exposed back surface of said print media; and

wherein said back surface is free of perforation lines coinciding with said at least one substantial-cut line.

897. (New) The assembly of claim 896 wherein said print media is a single layer construction.

- 898. (New) The assembly of claim 896 herein said print media is a laminated construction.
- 899. (New) The assembly of claim 896 wherein said print media has an exposed front surface on which the desired indicia are printed.
- 900. (New) The assembly of claim 896 wherein said at least one substantial-cut line extends between approximately 80 and 98 percent the way through said print media.
- 901. (New) The assembly of claim 896 wherein said at least one substantial-cut line comprises two parallel substantial-cut lines and said at least one weakened separation line comprises two parallel weakened separation lines.
- 902. (New) The assembly of claim 896 wherein said at least one substantial-cut line includes mechanically die cut substantial-cut lines.
- 903. (New) The assembly of claim 896 wherein said print media has a central body portion which includes said printable media and said print media has a waste frame portion surrounding said central body portion.
- 904. (New) The assembly of claim 903 wherein said central body portion has a constant thickness throughout its extent.
- 905. (New) The assembly of claim 896 wherein said print media includes a sheet of paper.
- 906. (New) The assembly of claim 896 wherein said print media is free of internal delamination or release surfaces.

907. (New) The assembly of claim 896 wherein said print media has a constant thickness throughout its extent.

- 908. (New) The assembly of claim 896 wherein said print media is free of internal adhesive release surfaces.
- 909. (New) The assembly of claim 896 wherein said at least one printable media includes a first printable media and said print media includes a second printable media abutting said first printable media.
- 910. (New) The assembly of claim 896 wherein said at least one printable media includes a first printable media, said print media includes a second printable media, and said substantial-cut line defines an edge of said second printable media.
- 911. (New) The assembly of claim 896 wherein said printable media can be separated from the rest of said print media at least in part by tearing along said substantial-cut line and along and entirely through a thickness of said thin uncut intact print media portion to form said individual printed media.
- 912. (New) The assembly of claim 896 wherein said at least one weakened separation line includes at least one through-cut line.